



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D3536-13

Job Sheet 200337



Part No: D3536-13

Job Qty: 9 pcs

DAS
21
9-89

Part Name: Gasket Forward



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/10/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 19402

Note: DWG REV A IPP Rev:A New Issue 07-02-14 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	9/13/19	9/13/19	0.17	0.36	Waterjet - Flow		TRB
110	QC 2	6 pcs	9/13/19	9/13/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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Container No: S212500

Part: D3536 - 13

Job No: 200337

Serial No/Batch: S212500

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/10/19

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120 QC 8	6 pcs	9/13/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	JRB 9/10/19
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	SFP 11 2019
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
130 Packaging 3-1 - Stock - B4B 6 pcs ✓		9/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	ST 182
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	

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THU 9-12-2019

Rosales, Oscar

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	6 pcs ✓	9/13/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 182
				QC 21 - SA - 70	
				QC 21 - SA - 53	DAG
				Broussard	21 SEP 12 2019
Part Op 100 - 1-Cut as per Dwg D3536 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary <u>9-89</u> Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: LOCATION : FP001 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MNEO60S.063	Neoprene Sheet 0.063	4.9614 sf (.8269 ea)	100-Waterjet - Flow - 1	5165208	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MNEO60S.063	5	311	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work Order: 200377
Description: Gasket		Part Number: D3536-13
Inspection Dwg: D3536	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
32.90	+/-0.030	32.91			VDC-02 Tape	
29.40	+/-0.030	29.42				
27.40	+/-0.030	27.41				
23.90	+/-0.030	23.88				
18.98	+/-0.030	18.99				
14.07	+/-0.030	14.06				
9.15	+/-0.030	9.16				
5.65	+/-0.030	5.65				
3.90	+/-0.030	3.90				
8.00	+/-0.030	8.00				
14.00	+/-0.030	14.00				
20.00	+/-0.030	20.02				
1.89	+/-0.030	1.89				
0.30	+/-0.030	0.301				
0.30	+/-0.030	0.301				
Ø0.19	+0.005/-0.001	0.191				

Measured by: JRB	Audited by: DAS 40 9-89	Prototype Approval:	N/A
Date: 9/10/19	Date: SEP 11 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM	BE

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS						MRB (QS1042)		
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition						Completed By	
Description Work Order Deviation												Lead hand / Supervisor	
												QC / QA Coordinator	
Root Cause		Pressure/Forced		Contamination		FAULT CATEGORY						Positioned Wrong	
Operator		Bending		Misaligned/off center		Power Loss/Surge						Outside Tolerance	
Manufacturing Process		Crushing		BOM/Route		Folio/Program						Drawing	
Equip/Tooling		Cracks		Broken/Damage/Defect		Grain Direction						Finish	
Handling/Preservation		Crimp/kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Weld						Part Lost/Missing	
Material		Marks/Chatter		Drill Holes		Wrong Stock Pulled						Misread	
Product Improvement		Mislabeled		Fit/Function		Out of Sequence							
Process Improvement						Off-set/Set-up							
Human Factors													
						Other/Details:							